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Date 23.08.2016

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Test Report:

55253726/16-1

**Project Number:** 

55253726

Client:

Autoland J. Kisielewski & J. Moranski Sp.j.

Andrzej Strzelczyk ul. Mickiewicza 28

PL - 43-250 Pawlowice

Date of order:

29.06.2016

Sampled by:

not known

Sample received:

30.06.2016

Number of samples

1

Scope of investigation:

Testing of screen cleaner winter according to DEKRA criteria

Project / reference:

Zimomy plyn do spryskiwaczy formulacja 1

Testing period:

30.06.2016 - 23.08.2016

#### **Test result:**

- following pages -

## DAkkS-accredited Analyses Laboratory D-PL-11060-03-00 in Stuttgart and Halle.





## 1 Sample designation

No. of sample	Designation	
55253726-1	Zimomy plyn do spryskiwaczy formulacja 1; Screenwash -20°C, ready-to-use	





## Polycarbonate compatibility (QMA 2001.1428)

#### Test method:

An uncoated polycarbonate bar is mounted into the test gadget, tempered to 80 °C and covered with the tested sample.

The testing is performed in three replicates.

Conditions:

- strain of the outer fibre:

1 % each

- sample amount:

approx. 0,5 ml

- test duration:

48 hours at 80 °C

#### Test result:

No. of sample	Evaluation	Test method	
55253726-1	no stress crackings	QMA 2001.1428	

# Rubber compatibility according to DEKRA test specification (QMA 2001.1425)

#### Test method:

Wiper materials and rubber seals for automotive applications are tempered at room temperature and covered with the test sample for 24 hours. Afterwards a visual examination of surface changes is carried out.

#### **Test result:**

No. of sample	Evaluation	Test method
55253726-1	no changes	QMA 2001.1425



# 4 Lacquer compatibility according to DEKRA test specification (QMA 2001.1400)

#### Test method:

Lacquered plates with 2-K-lacquering (moonland grey metallic (OPEL) and black metallic (MB 189)) and Uni lacquering (dark blue (VW Y5L) and imola red II (BMW)) are covered with the test samples and tempered at room temperature and also at 50°C for 24 hours. Afterwards a visual examination of surface changes is carried out.

#### **Test results:**

## 4.1 grey, metallic (OPEL moonland grey)

#### 4.1.1 at room temperature

No. of sample	Evaluation	Test method
55253726-1	no changes	QMA 2001.1400

#### 4.1.2 at 50 °C

No. of sample	Evaluation	Test method
55253726-1	no changes	QMA 2001.1400

## 4.2 black, metallic (MB 189)

#### 4.2.1 at room temperature

No. of sample	Evaluation	Test method
55253726-1	no changes	QMA 2001.1400

#### 4.2.2 at 50 °C

No. of sample	Evaluation	Test method
55253726-1	no changes	QMA 2001.1400



## 4.3 dark blue, uni (VW Y5L)

## 4.3.1 at room temperature

No. of sample	Evaluation	Test method
55253726-1	no changes	QMA 2001.1400

## 4.3.2 at 50 °C

No. of sample	Evaluation	Test method
55253726-1	no changes	QMA 2001.1400

## 4.4 red, uni (BMW imolared II)

## 4.4.1 at room temperature

No. of sample	Evaluation	Test method
55253726-1	no changes	QMA 2001.1400

## 4.4.2 at 50 °C

No. of sample	Evaluation	Test method
55253726-1	no changes	QMA 2001.1400



# Metal compatibility according to DEKRA test specification (QMA 2001.1443)

#### Test method:

Metals for automotive applications that are tempered at room temperature and also at 50°C are covered with the test sample for 24 hours. Afterwards a visual examination of surface changes is carried out.

## 5.1 Aluminium compatibility (anodized)

#### **Test result:**

No. of sample	Evaluation		Test method
	Room temperature	50 °C	
55253726-1	no changes	no changes	QMA 2001.1443

## 5.2 Aluminium compatibility (raw)

#### **Test result:**

No. of sample	Evaluation		Test method
	Room temperature	50 °C	
55253726-1	no changes	no changes	QMA 2001.1443

## 5.3 Material compatibility with copper

#### **Test result:**

No. of sample	Evaluation		Test method
	Room temperature	50 °C	
55253726-1	no changes	no changes	QMA 2001.1443

## 5.4 Material compatibility with brass

## **Test result:**

No. of sample	Evaluation		Test method
	Room temperature	50 °C	
55253726-1	no changes	no changes	QMA 2001.1443

## 5.5 Material compatibility with steel

#### Test result:

No. of sample	Evaluation		Test method
	Room temperature	50 °C	
55253726-1	no changes	no changes	QMA 2001.1443

## 5.6 Material compatibility with stainless steel

#### **Test result:**

No. of sample	Evaluation		Test method
	Room temperature	50 °C	
55253726-1	no changes	no changes	QMA 2001.1443

## 5.7 Material compatibility with chromed steel

#### **Test result:**

No. of sample	Evaluation		Test method
	Room temperature	50 °C	
55253726-1	no changes	no changes	QMA 2001.1443



# 6 Plastics compatibility according to DEKRA test specification (QMA 2001.1478)

#### Test method:

Various plastics and copolymeres are tempered at room temperature and also at 50°C and covered with the tested sample for 24 hours. Afterwards a visual examination of surface changes is carried out.

#### **Test results:**

## 6.1 Polyethylene (PE-HD)

No. of sample	Evaluation		Test method
	Room temperature	50 °C	
55253726-1	no changes	no changes	QMA 2001.1478

## 6.2 Polypropylene (PP)

No. of sample	Evaluation		Test method
	Room temperature	50 °C	
55253726-1	no changes	no changes	QMA 2001.1478

## 6.3 Polystyrene (PS)

No. of sample	Evaluation		Test method
	Room temperature	50 °C	
55253726-1	no changes	no changes	QMA 2001.1478

## 6.4 Polymethyl methacrylate (PMMA)

No. of sample	Evaluation		Test method
	Room temperature	50 °C	
55253726-1	no changes	no changes	QMA 2001.1478

## 6.5 Acrylonitril-Butadiene-Styrene (ABS)

No. of sample	Evaluation		Test method
	Room temperature	50 °C	
55253726-1	no changes	no changes	QMA 2001.1478

<sup>\*</sup> Test method not accredited



## 6.6 Polyoxymethylene (POM)

No. of sample	Evaluation		Test method
	Room temperature	50 °C	
55253726-1	no changes	no changes	QMA 2001.1478

## 6.7 Polyvinyl chloride (PVC)

No. of sample	Evalua	Test method	
	Room temperature	50 °C	
55253726-1	no changes	no changes	QMA 2001.1478

## 6.8 Polyamide (PA)

No. of sample	Evalua	Evaluation		
	Room temperature	50 °C		
55253726-1	slight swelling <sup>2</sup>	slight swelling <sup>2</sup>	QMA 2001.1478	

<sup>&</sup>lt;sup>2</sup> not negatively evaluated yet



## 7 Flash point measurement

No. of sample	Result [°C]	Test method	
55253726-1	29.0	DIN EN ISO 13736	

#### Annotation:

Measuring tolerance of the determination: ±1 °C.

The uncertainty of measurement given in the standard is fulfilled.

## 8 Freezing point measurements (QMA 2001.1409)

No. of sample	Result [°C]	Test method
55253726-1	-25	ASTM D 1177

## Annotation:

Measuring tolerance about ±1 °C.

## 9 Measurement of the pH value (20 °C)

No. of sample	Result	Test method
55253726-1	7.2	DIN EN ISO 10523

## 10 Measurement of density\*

No. of sample	Result [g/cm³]	Test method
55253726-1	0.963	DIN 51757

## 11 Measurement of refraction index\*

No. of sample	Result	Test method
55253726-1	1.3583	DIN 51423-2

## 12 Measurement of the cinematic viscosity

## 12.1 according to DIN EN ISO 3104 and ÖNORM V 5124:2013 at -10 °C

No. of sample	Mixture	Result [mm²/s]	Requirement [mm²/s]	Test method
55253726-1	Readymix	12.8	< 14.5	DIN EN ISO 3104

#### 12.2 Evaluation

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According to ÖNORM V 5124 the sample is applicable for fan nozzles.



## 13 Solvent Screening

## 13.1 Content of aromatics (BTEX) with GC/FID

No. of sample	Substance	Result [% by weight]	Requirement [% by weight]	Test method
	Benzene	< 0.1	< 0.1	
55050706 4	Toluene	< 0.1	< 0.1	014 0004 4440
55253726-1	Ethylbenzene	< 0.1	< 0.1	QMA 2001.1416
	Xylene	< 0.1	< 0.1	

#### 13.2 Content of chlorinated hydrocarbons (CHC) with GC/FID

No. of sample	Substance	Result [% by weight]	Requirement [% by weight]	Test method
55253726-1	Dichlormethane	< 0.1	< 0.1	
	Trichlormethane	< 0.1	< 0.1	
	1,1,1-Trichlorethane	< 0.1	< 0.1	0.44 0004 444
	Trichlorethene	< 0.1	< 0.1	QMA 2001.1416
	Tetrachlorethene	< 0.1	< 0.1	
	1,2-Dichlorbenzene	< 0.1	< 0.1	

#### 13.3 Content of methanol with GC/FID

No. of sample	Substance	Result [% by weight]	Requirement [% by weight]	Test method
55253726-1	Methanol	< 0.1	< 0.1	QMA 2001.1273

## 14 Notifiable scents (QMA 1426)

according to Council Directive No. 76/768/EEC (1976-07-27, last amended on 2008-04-03) and according to Regulation (EC) No. 648/2004 (2004-03-31, last amended on 2006-06-20).

The sample was diluted with two different solvents. An aliquot of the dilution was analysed once by means of GC-MSD (gas-chromatography coupled with mass-selective detection) in SCAN-mode to determine the TVOC-value (in the retention time area extending from hexane to hexadecane as toluene equivalents) and once in SIM-mode (selected-ion-monitoring) to determine the concentrations of the individual substances (26 sensitising scents). The identification of the substances was achieved by comparison of retentions times with those of standards and depending on the substance with 2-4 characteristic mass-traces (1 target-ion and 1-3 qualifier ions) while the quantification was effected by reference to the internal matrix standard.

It was found possible to identify the following substances by comparison with spectra databanks and pure substances with a limit of quantification of 0.001 % w/w in a boiling range of 50 to 400 °C:

<sup>\*</sup> Test method not accredited

## 14.1 Results

Substance	CAS No.	Unit	Result	Limit <sup>4</sup>	Test method
Amyl cinnamal	122-40-7		< 0.001		
Benzyl alcohol	100-51-6		< 0.001		
Cinnamyl alcohol	104-54-1		< 0.001		
Citral	5392-40-5		< 0.001		
Eugenol	97-53-0		< 0.001		
Hydroxy-citronellal	107-75-5		< 0.001		
Isoeugenol	97-54-1		< 0.001		
Amylcinnamyl alcohol	101-85-9		< 0.001		GC/MS
Benzyl salicylate	118-58-1		< 0.001		
Cinnamal	104-55-2		< 0.001		
Coumarin	91-64-5		< 0.001		
Geraniol	106-24-1		< 0.001		
Hydroxy-methylpentyl-cyclohexe- necarboxaldehyde	31906-04-4	% w/w	< 0.001	0,01	
Anisyl alcohol	105-13-5	70 00700	< 0.001	0,01	
Benzyl cinnamate	103-41-3		< 0.001		
Farnesol	4602-84-0		< 0.001		
2-(4-tert-Butylbenzyl)propion-al- dehyde	80-54-6		< 0.001		
Linalool	78-70-6		< 0.001		
Benzyl benzoate	120-51-4	]	< 0.001		
Citronellol	106-22-9		< 0.001		
Hexyl cinnam-aldehyde	101-86-0	]	< 0.001		
d-Limonene	5989-27-5	:	< 0.001		
Methyl heptin carbonate	111-12-6		< 0.001		
3-Methyl-4-(2,6,6-trimethyl-2-cy- clohexene-1-yl)-3-buten-2-one	127-51-5		< 0.001		
Treemoss extract	90028-67-4		< 0.001		

if the content is ≥ 0.01 % w/w the scent must be indicated on the contents list of cleaning products

#### 14.2 Evaluation

There were no substances detected with a content of ≥ 0.01 % w/w.



## 15 Cleaning performance with IKW hydrophobic test dirt according to QMA 2001.1475

The front screen of a VW Golf VI was prepared with a specific hydrophobic testdirt mixture according to "IKW recommendation for the quality evaluation of winter screen cleaners for the wind-screen washer system" from 2005.

The performance of the cleaner was assessed by counting the "cleaning cycles" to remove residues of the dirt mixture to get a "free sight" through the front screen and to wash the front screen totally clean.

A "cleaning cycle" is defined as one turn of the wiper while the cleaner is added, followed by three further turns of the wiper alone. The test is performed three times (a to c) in a climate chamber in comparison to a standard product.

#### 15.1 Test conditions:

Relative humidity:

approx. 80 %

Temperature:

approx. +2°C

#### 15.2 Test results:

No. of sample	Cleaning Performance Number of cleaning cycles							Test method	
	"free sight"			"clean"					
	а	b	С	Ø	a	b	С	Ø	
55253726-1 (undiluted)	4	4	5	4,3	5	5	6	5,3	QMA 2001.1475
Reference (1:2)	6	6	6	6,0	7	7	7	7,0	

#### Set of criteria:

very good cleaning performance:

≤ 7 cycles

good cleaning performance:

8-9 cycles

sufficient cleaning performance:

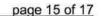
10-11 cycles

inadequate cleaning performance:

> 11 cycles

#### 15.3 Evaluation

The tested sample showed a "very good cleaning performance" on hydrophobic test dirt mixture.





#### 16 Behaviour during the continuous application of salt test dirt

The glass screen inside of a special climate chamber is properly cleaned. The glass screen and the sample are afterwards conditioned to an ambient air temperature which is below -5 °C. Salt test dirt according to "IKW recommendation for the quality evaluation of winter screen cleaners for the windscreen washer system" from 2005 is applied subsequently and spread across the glass screen with a wiper.

Then the windscreen washer system with the temperate sample to be tested is exerted under a continuous salt test dirt spraying (drizzle rain simulation at minus temperatures). The behaviour of the sample on the windscreen is evaluated looking against a source of light.

The tests are conducted in comparison to a commercially available reference product.

#### 16.1 Test conditions:

Temperature:

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approx. -10 °C

#### 16.2 Test results:

No. of sample	Dilution	Observations
55253726-1	undiluted	no noticeable problems, free sight
Reference sample 2:1		no noticeable problems, free sight

#### 16.3 Evaluation

Some winter screen cleaners lead to the formation of a white film on the windscreen at low temperatures and continuous salt test dirt spraying. Regarding safety concerns this may cause a decrease of visibility under winterly traffic conditions (continuous salt-containing drizzle rain at minus temperatures).

The application the tested sample does not lead to the formation of a white film on the windscreen at temperatures of approx. -10 °C and continuous salt test dirt spraying.

The application as winter screen cleaner can be recommended therefore.



#### 17 Stability against hard water (QMA 2001.1447)

#### Test method:

The sample is mixed with demineralised water and with synthetic hard water.

Composition of the synthetic hard water:

Sodium sulphate:

148 mg/L

Sodium chloride:

165 mg/L

Sodium hydrogencarbonate: 138 mg/L

Calcium chloride:

275 mg/L

The mixtures are tempered at +60 °C for 7 days. Afterwards a visual examination of precipitates is carried out at +60 °C, at room temperature and at +4 °C.

#### Test results:

#### 17.1 Mixture with demineralised water

No. of sample	Mixture	Evaluation	
55253726-1	100 mL sample + 100 mL demin. water	no precipitate	
	50 mL sample + 100 mL demin. water	no precipitate	

## Mixture with synthetic hard water

No. of sample	Mixture	Evaluation		
55253726-1	100 mL sample + 100 mL hard water	no precipitate		
	50 mL sample + 100 mL hard water	no precipitate		

#### 17.3 Evaluation

The tested sample showed no noticeable problems.

<sup>\*</sup> Test method not accredited



#### 18 Evaluation of handling, labelling and consumer protection

No. of sample	Evaluation			
55253726-1	-Safety data sheet: -Address: -labeling according to the ordinance on hazardous substances: -package instructions: -Recycling information: -labelling:	non existent  no retail package existent yet		
	-Childproofness: -Closeness:			

The evaluation of handling, labelling and consumer protection may only be carried out when the retail package is provided.

#### 19 Final evaluation

Requirements for obtaining a DEKRA product label are fulfilled (except the still outstanding check of sales package and labelling).

#### Hints:

The test results refer exclusively to the samples specified. A reproduction in excerpts of the test report must not be made without the written consent of the test laboratory. Chemical and material blanks are taken into account when determining the results. Samples will be stored for max. 6 months (for exceptions and specific storage times see QMH).

Stuttgart, 2016-08-23

**DEKRA Automobil GmbH** 

Environmental and Product Analysis

Ing. Thilo Thilo Kunst

Project manager car chemistry and technical cleanliness